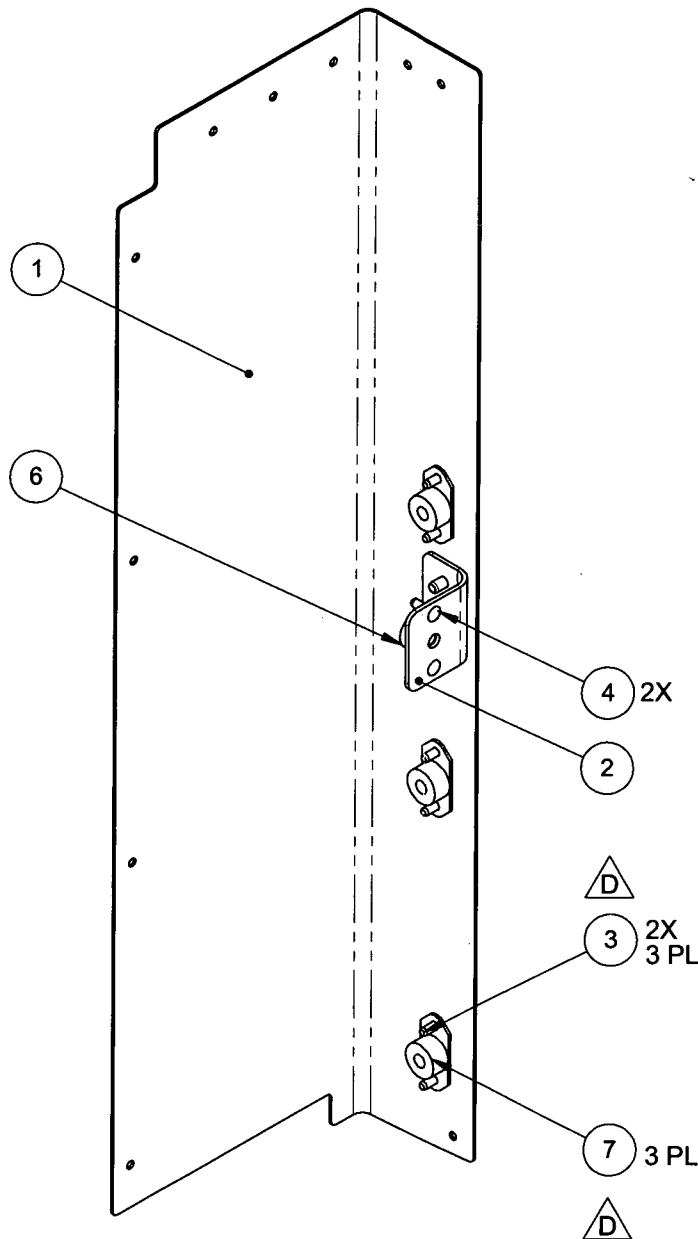


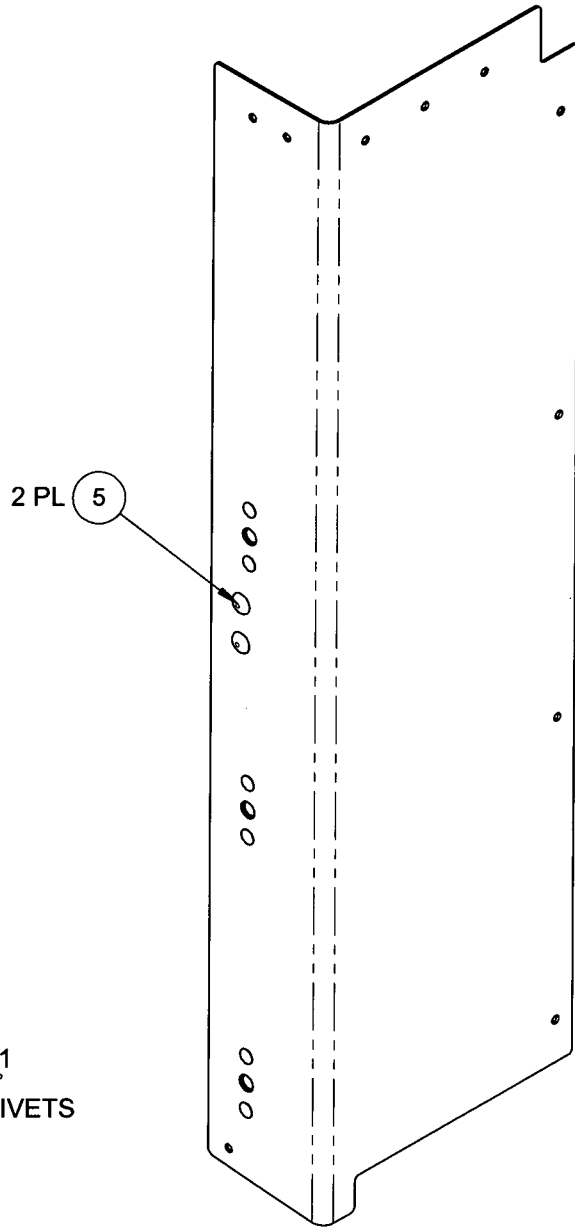
| ITEM | QTY<br>-041 | P/N          | DESCRIPTION              |
|------|-------------|--------------|--------------------------|
|      | X           | D4487-041    | CLOSEOUT PANEL ASSY (LH) |
| 1    | 1           | D4487-1      | CLOSEOUT PANEL (LH)      |
| 2    | 1           | D4488-1      | CLIP                     |
| 3    | 6           | MS20426AD3-4 | RIVET, CSK               |
| 4    | 2           | MS20426AD3-5 | RIVET, CSK               |
| 5    | 2           | MS20470AD4-4 | RIVET, PAN HEAD          |
| 6    | 1           | MS21059L08   | NUTPLATE                 |
| 7    | 3           | MS21059L3K   | NUTPLATE                 |

D

D



D4487-041 CLOSEOUT PANEL ASSY (LH)

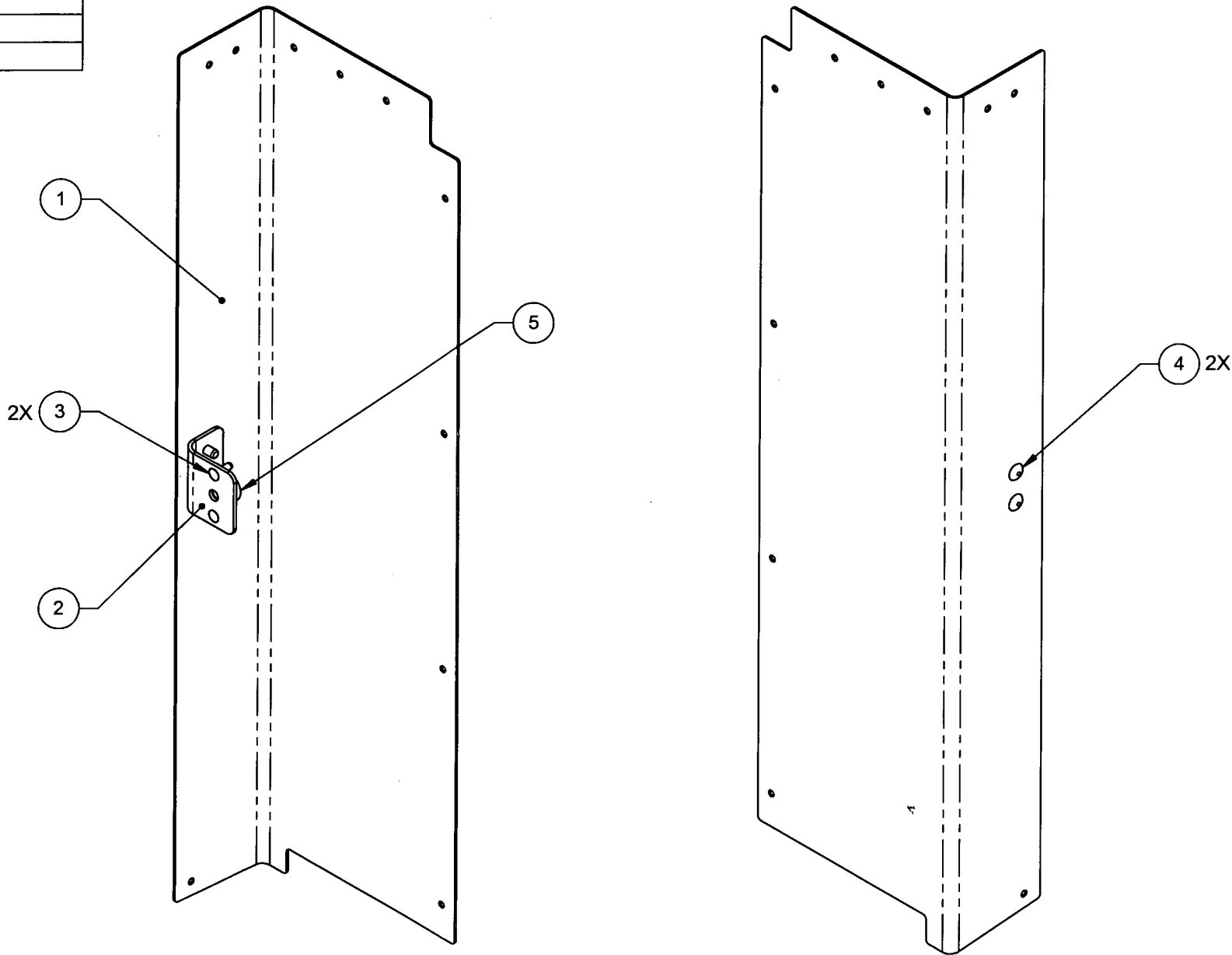


RELEASED  
2013-02-08  
MP

|            |  |  |              |
|------------|--|--|--------------|
| D          | ADDED NUTPLATES TO -041 FOR INSTRUMENT PANEL INSTL. -2F FLAT PATTERN ADDED. DIMENSIONS ON -1F UPDATED FOR DRAFTING ERROR | AJS  | 13.02.06     |
| C          | ADD -042 RH & -2 RH  | CP   | 12.09.27     |
| B          | COMPLETE REDESIGN SEE REV. A FOR DETAILS. PRIMER NOTE ADDED.   | AJS  | 12.09.13     |
| A          | NEW ISSUE  | AJS  | 12.03.02     |
| REV.       | DESCRIPTION  | BY   | DATE         |
| DESIGN     | AJS  | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA  |              |
| DRAWN      | AJS  |  |              |
| CHECKED    | AR   | DRAWING NO.  | REV. D       |
| MFG. APPR. |  | D4487  | SHEET 1 OF 4 |
| APPROVED   |  | TITLE  | SCALE        |
| DE APPR.   |  | CLOSEOUT PANEL ASSY  | NTS          |
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NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 0.26 lbs

| ITEM | QTY<br>-042 | P/N          | DESCRIPTION              |
|------|-------------|--------------|--------------------------|
|      | X           | D4487-042    | CLOSEOUT PANEL ASSY (RH) |
| 1    | 1           | D4487-2      | CLOSEOUT PANEL (RH)      |
| 2    | 1           | D4488-1      | CLIP                     |
| 3    | 2           | MS20426AD3-5 | RIVET, CSK               |
| 4    | 2           | MS20470AD4-4 | RIVET, PANHEAD           |
| 5    | 1           | MS21059L08   | NUTPLATE                 |



**D4487-042 CLOSEOUT PANEL ASSY (RH)**

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.23 lbs

|            |                    |  |              |
|------------|--------------------|--|--------------|
| DESIGN     | AJS                | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |              |
| DRAWN      | AJS                |  |              |
| CHECKED    | <i>A.P.</i>        | DRAWING NO.  | REV. D       |
| MFG. APPR. | <i>[Signature]</i> | <b>D4487</b>   | SHEET 2 OF 4 |
| APPROVED   | <i>[Signature]</i> | TITLE  | SCALE        |
| DE APPR.   | <i>[Signature]</i> | <b>CLOSEOUT PANEL ASSY</b>   | NTS          |
| DATE       | 13.02.06           | <small>COPYRIGHT © 2012 BY DART AEROSPACE LTD<br/>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> |              |

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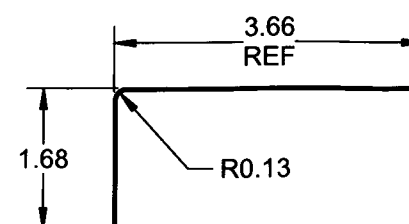
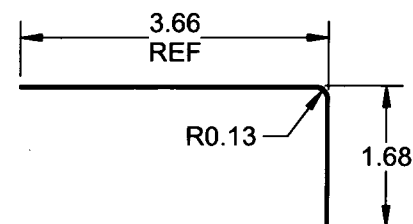
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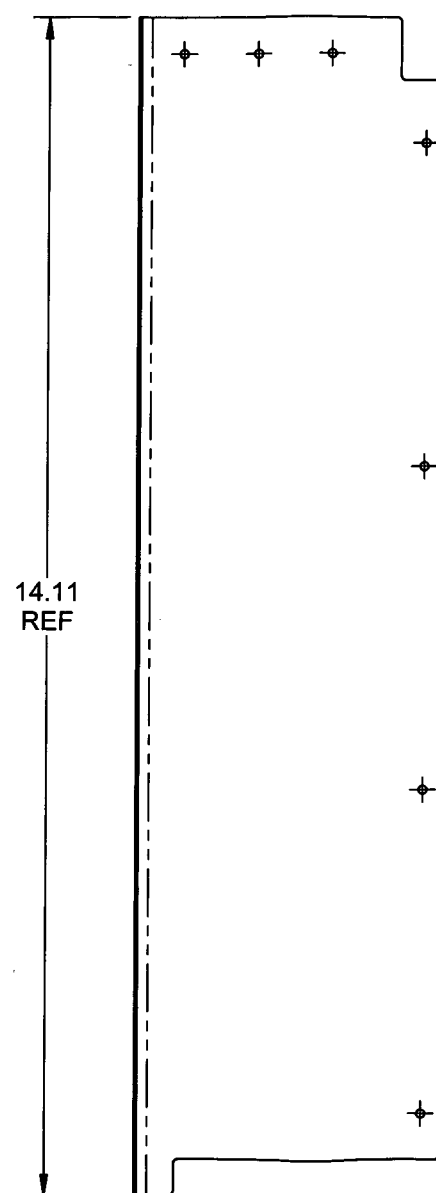
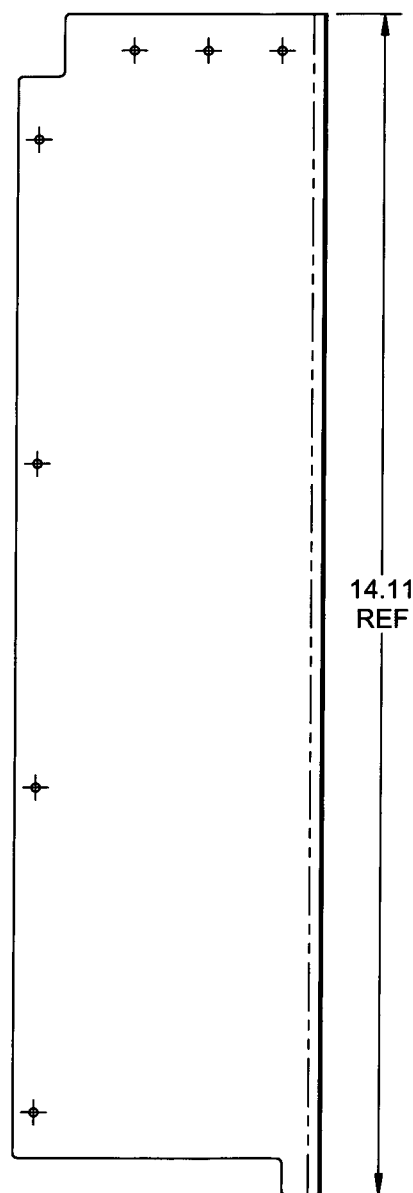
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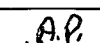



A

**D4487-1 CLOSEOUT PANEL (LH)**  
MAKE FROM D4487-1F

**D4487-2 CLOSEOUT PANEL (RH)**  
MAKE FROM D4487-2F 

**NOTES:**

- 1) MATERIAL -1: MAKE FROM D4487-1F  
-2: MAKE FROM D4487-2F 
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.21 lbs

|            |   |  |              |
|------------|---|--|--------------|
| DESIGN     | AJS   | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |              |
| DRAWN      | AJS   |  |              |
| CHECKED    |  | DRAWING NO.  | REV. D       |
| MFG. APPR. |  | <b>D4487</b>   | SHEET 3 OF 4 |
| APPROVED   |  | TITLE  | SCALE        |
| DE APPR.   |  | <b>CLOSEOUT PANEL ASSY</b>   | NTS          |
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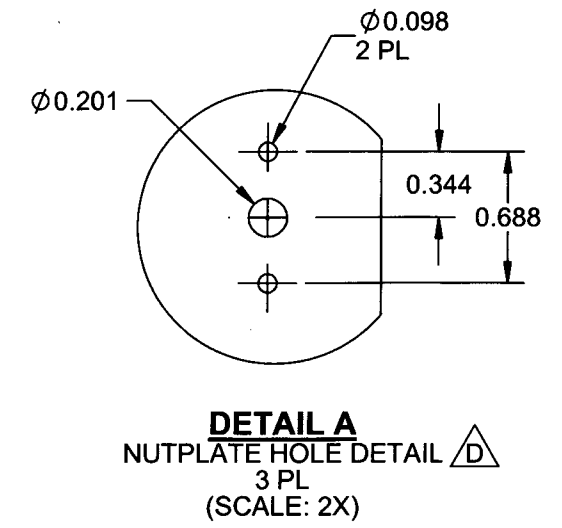
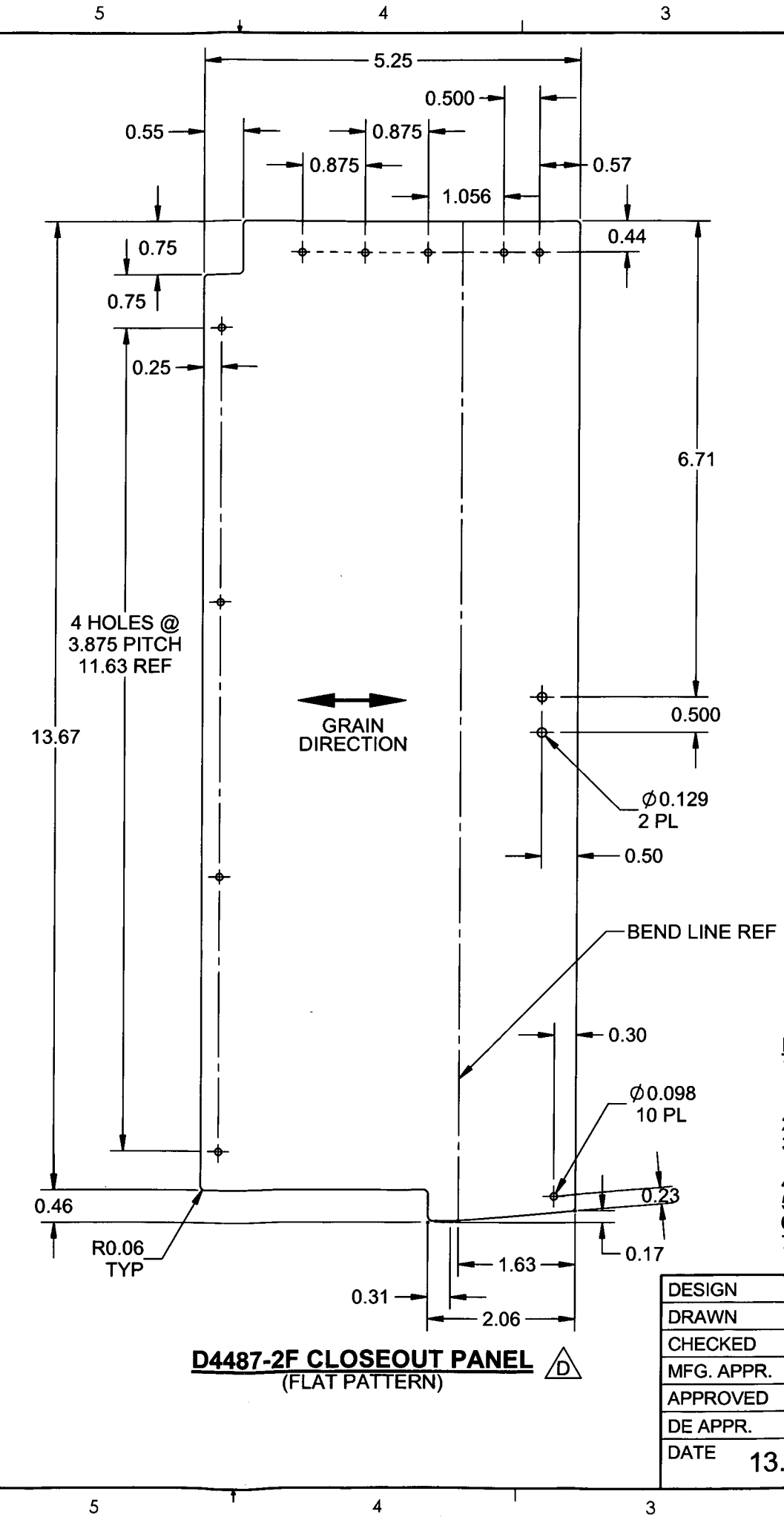
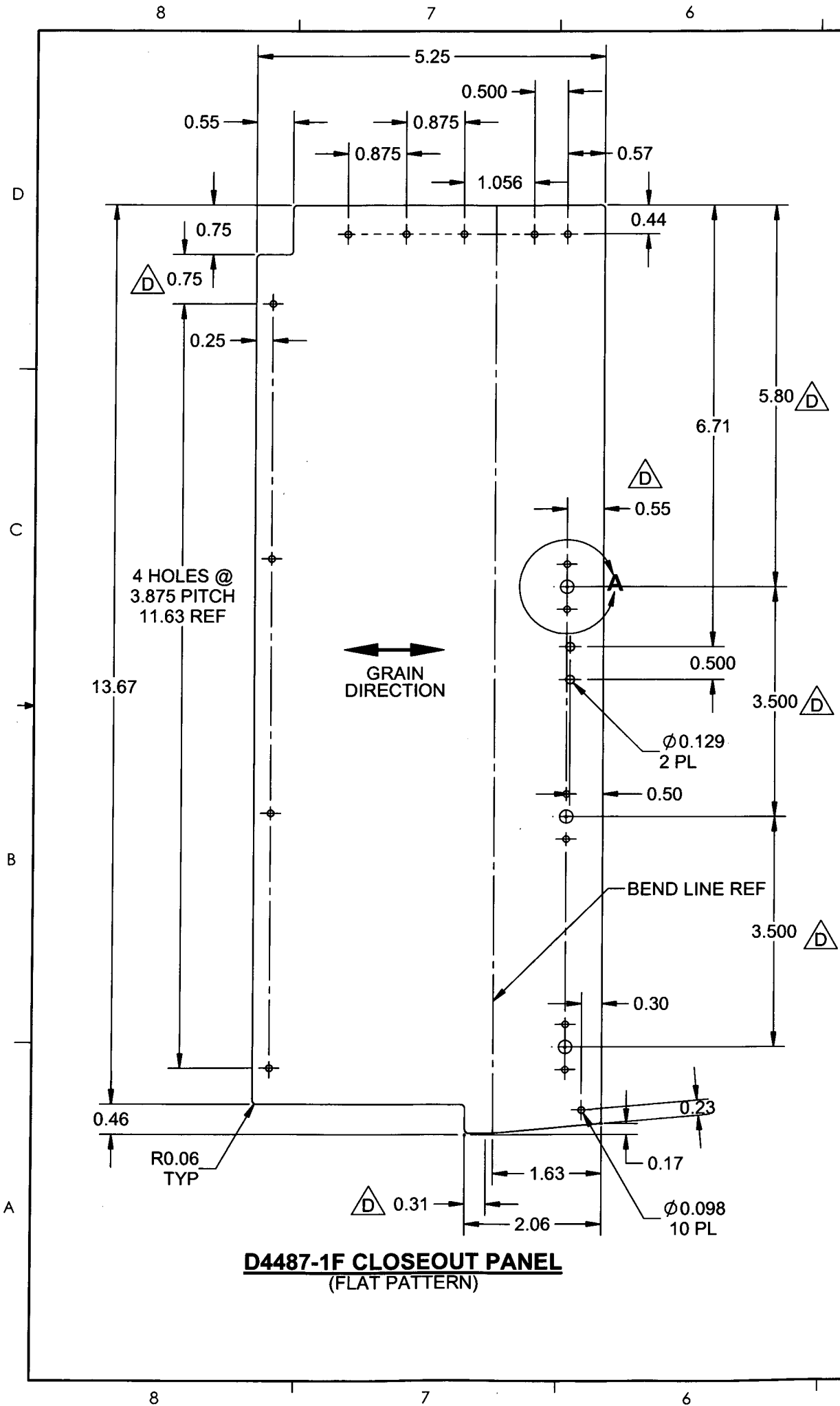
1

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RELEASE  
2013-02-08

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK PER AMS 4025 OR AMS 4027 OR ASTM B209 REF M6061T6S.032
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.21 lbs

|            |          |  |              |
|------------|----------|--|--------------|
| DESIGN     | AJS      | <b>DART AEROSPACE LTD</b>  |              |
| DRAWN      | AJS      | HAWKESBURY, ONTARIO, CANADA  |              |
| CHECKED    | A.P.     | DRAWING NO.  | REV. D       |
| MFG. APPR. |          | <b>D4487</b>   | SHEET 4 OF 4 |
| APPROVED   |          | TITLE  | SCALE        |
| DE APPR.   |          | <b>CLOSEOUT PANEL ASSY</b>   | NTS          |
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